

# FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER  
MARLBORO LIGHTS KS REGULAR SP  
BRAND CODE-00660 (STD)

EFFECTIVE DATE: 02/19/96  
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	391	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	100	MM H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.32	GRAMS/100 RODS	1.33 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	USE UP:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA	62-098-A
REPLACE WITH	:	FULLER WB 3918 RL		61-066-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
	:	NATIONAL 34-2760 (FORMERLY 70-4245)		61-464-A
DRY WEIGHT	:	66.52	GRAMS/100 RODS	16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	66.76	GRAMS/100 RODS	16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	72.08	GRAMS/100 RODS	18.02 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07670

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD  
: CALCULATIONS  
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400)  
PREPARATION DATE : 2/15/96

PRINTING DATE : 2/15/96  
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APPROVED BY:

*Janice M. Busac*

SUPERCEDES SPECIFICATION DATED: 1/01/96

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